

IF2074-60

Acrylic Transfer Adhesive

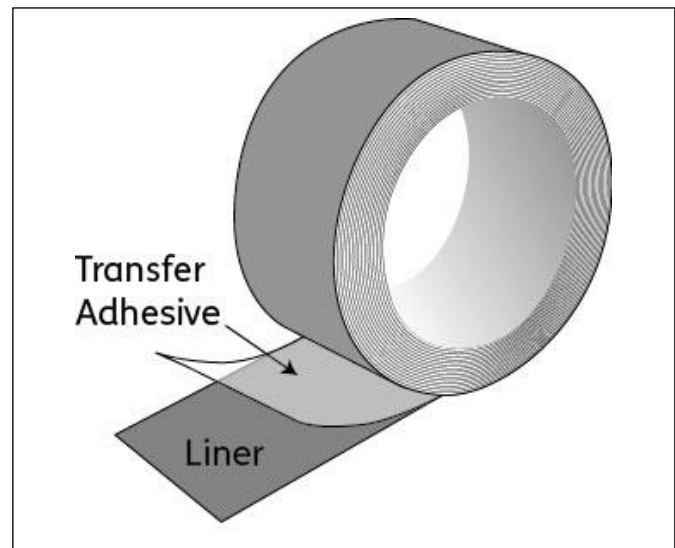
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Product Description

IF2074-60 is a 4-mil thick film of high-tack acrylic pressure sensitive adhesive. The adhesive is protected by a two-side silicone coated 60# polycoated Kraft liner. This product is designed for applications that require adhesion to low surface energy and other challenging substrates.

Product Construction

- **Carrier:** NA
- **Adhesive:** 4.0 mils LS55 Acrylic
- **Liner:** 60# Bleached PCK
- **Web Width:** 54"



Features

- High performance acrylic adhesive
- Good shear properties
- Moisture stable PCK liner
- Double Liner available

Benefits

- High initial tack and adhesion to most substrates
- Excellent for uneven or rough surfaces
- Water & Humidity resistant
- Chemical resistant
- Conformable
- Excellent die cutting properties

Applications

- General purpose mounting & bonding applications
- Foam bonding applications
- Decorative Trim
- Nameplate or Faceplate Mounting
- Graphic Mounting Applications
- Mounting to powder coated metals

Physical Properties			
Thickness	Mils		
Adhesive	4.0		
Liner	4.5		
Total Thickness	8.5		
Performance Test	Test Method	Typical Values	
Loop tack	PSTC-16-Method A	Lbs./in.	Oz/in.
Stainless Steel	Backed with 2 mil PET	7.3	116.8
Peel Adhesion 2 mil PET Backed	PSTC-101-Method A	Lbs./in.	Oz/in.
15-minute dwell	Stainless Steel	3.5	56.0
24-hour dwell	Stainless Steel	4.3	68.8
Shear	PSTC-107-Method A	Hours to Fail	
1 kg weight	72°F	300+	

Values given are typical and not for use in specifications.

SERVICE TEMPERATURE

Application: Above 50°F (10°C) for best performance
End Use: -40°F to 302°F (-40°C to 150°C)

APPLICATION DETAILS

For best performance surfaces must be clean, dry and free of any oil, grease or other contaminant.

SHELF LIFE

Two-year shelf life when stored at 75°F. (24°C.) and 50% relative humidity or less. It is recommended that the product be stored in its original package until ready to use.

CALL **1-800-328-2619** for additional product information

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