



# PERFORMANCE GUIDE

**IF3091-60**

**Acrylic Transfer Adhesive**

Version: 3
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Approved by: JP

**Product Description**

IF3091-60 is a 1-mil thick film of acrylic pressure sensitive adhesive. The adhesive is protected by a two-side silicone coated 60# polycoated Kraft liner. This product is designed as a general-purpose laminating adhesive.

Physical Properties			
Thickness	Mils		
Adhesive	1.0		
Liner	4.2		
Total Thickness	5.2		
Performance Test	Test Method	Typical Values	
Loop tack	PSTC-16-Method A	Lbs./in.	Oz/in.
Stainless Steel	Backed with 2 mil PET	3.0	48
Peel Adhesion 2 mil PET Backed	PSTC-101-Method A	Lbs./in.	Oz/in.
15-minute dwell	Stainless Steel	4.0	64
24-hour dwell	Stainless Steel	4.8	77
Shear	PSTC-107-Method A	Hours to Fail	
1 kg weight	72°F	300+	

Values given are typical and not for use in specifications.

**SERVICE TEMPERATURE**

Application: Above 50°F (10°C) for best performance  
 End Use: -40°F to 200°F (-40°C to 93°C)

**APPLICATION DETAILS**

For best performance surfaces must be clean, dry and free of any oil, grease or other contaminant.

**SHELF LIFE**

Two-year shelf life when stored at 75°F. (24°C.) and 50% relative humidity or less. It is recommended that the product be stored in its original package until ready to use.

CALL **1-800-328-2619** for additional product information