

TECHNICAL DATA SHEET*

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DLF7102

2.0 Mil White Dairy Film

Description

Product

Face: 2.0 Mil White Dairy Polypropylene

Adhesive: 710DL

Liner: 2.4 SCK

Total Construction

Caliper (Approx): 5.1 mils +/- 10%

Face

Innovative 2 mil white, top coated, semi-cavitated polypropylene with increased rigidity and resistance to moisture, scuffing, and wrinkling that features excellent high-speed converting. Has received Association of Plastic Recyclers Design® for Recyclability Recognition on HDPE containers.

Physical Properties

	Typical Value	Test Method
Caliper	0.0020 " +/- 10%	ASTM D2103
Elongation at Break, % (YIELD)	210 MD 40 CD	ASTM D1922
Tensile, lbs/in (YIELD)	23 MD 58 CD	ASTM D589
Opacity	90	ASTM D882

Adhesive

710 DL is a permanent, rubber-based adhesive especially engineered for dairy and similar applications. Excellent adhesion to a variety of surfaces including HDPE. Suitable for cold, damp labeling applications. Good high speed and wider web converting.

Physical Properties

	Typical Value	Test Method
180° Peel Adhesion		
Stainless Steel	2.7 lbs / in	PSTC-101A (30 min. applied)
HDPE	1.8 lbs / in	PSTC-101A (30 min. applied)
Loop Tack		
Stainless Steel	4.8 lbs / in	PSTC-16A
HDPE	3.2 lbs / in	PSTC-16A
Temperature Ranges		
Minimum Application Temperature	+20°F (-7°C)	
Service Temperature	-65°F to +160°F (-54°C to +71°C)	

Disclaimer: Tested with 2.6 mil white BOPP film facestock at room temperature on standard lab panels. The service temperature listed is subject to limitations of the facestock and substrate used.

Liner

A super calendared kraft liner excellent for die cutting, stripping and label dispensing. Primarily for roll-to-roll applications.

Physical Properties

	Typical Value	Test Method
Caliper	0.0024 " +/- 10%	TAPPI T-411
Basis Weight	39.9 lbs. +/- 10%	TAPPI T-410

Shelf Life

One year from the date of shipment, when stored at 72°F and 50% relative humidity.

*This document represents typical values and is not considered a specification.

The user is responsible for determining the product's suitability for all aspects of the application. If there are any questions about applications, or regulatory compliances please contact your Mactac sales representative to discuss your requirements for recommendations. If this is a printed Technical Data Sheet, it is an uncontrolled document. Please check the Mactac website for the latest, most-up-to-date version. The products discussed herein are sold without any warranty as to merchantability or any other warranty, expressed or implied.

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