

PERFORMANCE GUIDE

Represents Typical Values Only

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DTM8602NB Revised 05/2025 eas

FSC® Topcoated Direct Thermal No Added Bisphenol MR-860 2.4 SCK

Face Description

A **medium sensitivity** bright white direct thermal top-coated paper **manufactured without added bisphenols** for optimum environmental resistance. Optimal wavelength range under 660nm. FSC Certified. Certificate Number: SCS-COC-007635

Test Property	Typical Values	Test Method	
Basis Weight	17.45# Avg.	TAPPI T-410	
17x 22 sheets	17.45# Avg.		
Caliper, inches	0.0028 +/- 10%	TAPPI T-411	
Tear, grams	35 MD 33 CD	TAPPI-414	
Tensile, lbs/in	28 MD 14 CD	TAPPI-494	
Brightness %	89% Avg.	TAPPI T-525	
Image Color	Black		
Initial Activation Temp (O.D.=0.2)		203 ± 9°F (95 ± 5°C)	
Effective Activation Temp (O.D.=1.0)		230 ± 9°F (110 ± 5°C)	
Optimum Activation Temp (O.D.=1.67)		300± 9°F (149 ± 5°C)	

Adhesive Description MR860

MR860 is a general-purpose acrylic based removable adhesive with excellent long-term removability from a wide variety of surfaces. Always pretest removable adhesives for suitability in each particular end use application. Test extensively on corrugated substrates. NOT RECOMMENDED FOR MANDREL APPLICATIONS.

Test Property	Typical Values	Test Method	
Caliper, inches	0.0007 +/- 10%		
Min Application	25°F (-4°C) on most surfaces		
Service range	-40 to 200°F (-40°C to 93°C)		
Peel Adhesion, pounds/in.		PSTC-101/Method F	
	Stainless Steel = 0.7	(7 days applied)	
	Glass = 0.6		
	HDPE = 0.6		
	PVC = 0.8		

When comparing values, keep in mind, other suppliers may use different testing methods.

Liner Description

A semi-bleached, super calendared kraft liner excellent for die cutting and stripping. The liner release system is designed specifically for label dispensing. Primarily for roll-to-roll applications.

Test Property	Typical Values	Test Method
Caliper	0.0024+/- 10%	TAPPI T411
Basis Weight	40 +/- 10%	TAPPI T410

Applications

Used for barcode and human readable labels in retail and industrial markets where removable labels are required. Recommended for use in **standard speed** thermal printers.

Shelf Life

One year when stored at 72°F and 50% RH. For more about Direct Thermal Storage, see the Technical Bulletin for Direct Thermal Storage at www.mactac.com.

Note: The user is responsible for determining the product's suitability for all aspects of the application. If there are any questions about applications, regulatory compliances, please contact your MACtac sales representative to discuss your requirements for recommendations. If this is a printed Performance Guide, it is an uncontrolled document. Please check the MACtac website for the latest, most up-to-date version at www.mactac.com

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