

PERFORMANCE GUIDE

Represents Typical Values Only

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FSC® AC4502

Revised: 01/2023 MLS

Description			Applications and End Uses		
Product	AC4502 is a bright white semi-gloss coated litho construction with a high tack aggressive permanent adhesive and a 2.4 semi-bleached super calendared kraft liner. FSC Certified. Certificate Number: FSC- C161021.		For demanding applications requiring an extremely aggressive permanent adhesive. Especially suited to rough textured surfaces.		
Face	Platinum Semi-Gloss is a very bright, white semi-gloss coated sheet with exceptional ink receptivity and high internal strength characteristics for high speed printing and converting.				
	Physical Properties Without Adhesive				
	Caliper, inches		0.0030 +/- 10%		TAPPI T-411
	Brightness % Reflectance at 75° angle		89		TAPPI T-452
	Gloss % Reflectance at 75° angle		75		TAPPI T-480
	Opacity		86		TAPPI T-425
	Tear, grams		42 MD 50	CD	TAPPI T-414
	Tensile, lbs./in.		36 MD 16	CD	TAPPI T-494
	Basis Weight, lbs. (25" x 38"/500 sheets)		59 +/- 10%		TAPPI T-410
Adhesive	705VHP is a high-tack rubber-based p adhesion to many difficult substrates	. The heavier coat	weight of adhe	sive allo	ows for good flow
Adhesive	adhesion to many difficult substrates characteristics which permit adhesion labeling applications.	. The heavier coat	weight of adhe	sive allo	ows for good flow
Adhesive	adhesion to many difficult substrates characteristics which permit adhesio	. The heavier coat	weight of adhe	sive allo	ows for good flow
Adhesive	adhesion to many difficult substrates characteristics which permit adhesio labeling applications. Physical Properties of Adhesive	5. The heavier coat of n to most rough tex 0.0014 +/- 10% HDPE: 2.0 Wood: 1.7 Cement Block: 0.7	weight of adhe tured surfaces 7	sive allo	ows for good flow le for cold, damp
Adhesive	adhesion to many difficult substrates characteristics which permit adhesion labeling applications. Physical Properties of Adhesive Thickness, inches	5. The heavier coat of n to most rough tex 0.0014 +/- 10% HDPE: 2.0 Wood: 1.7	weight of adhe tured surfaces 7	sive allo	ows for good flow le for cold, damp 101F (30 min. applied
Adhesive	adhesion to many difficult substrates characteristics which permit adhesion labeling applications. Physical Properties of Adhesive Thickness, inches 90°Peel Adhesion, lbs./in.	5. The heavier coat of n to most rough tex 0.0014 +/- 10% HDPE: 2.0 Wood: 1.7 Cement Block: 0.7 Stainless Steel: 3. HDPE: 3.5	weight of adhe tured surfaces 7	Suitab PSTC-1	ows for good flow le for cold, damp 101F (30 min. applied
Adhesive	adhesion to many difficult substrates characteristics which permit adhesion labeling applications. Physical Properties of Adhesive Thickness, inches 90°Peel Adhesion, lbs./in. Loop Tack (1″), lbs./in.	5. The heavier coat of n to most rough tex 0.0014 +/- 10% HDPE: 2.0 Wood: 1.7 Cement Block: 0.7 Stainless Steel: 3. HDPE: 3.5	weight of adhe tured surfaces 7 0	PSTC-1 PSTC-1 PSTC-1	ows for good flow le for cold, damp 101F (30 min. applied 16 :45 Curwood iter Film Dry
Adhesive	adhesion to many difficult substrates characteristics which permit adhesion labeling applications. Physical Properties of Adhesive Thickness, inches 90°Peel Adhesion, Ibs./in. Loop Tack (1"), Ibs./in. Temperature Ranges Minimum Application	5. The heavier coat of n to most rough tex 0.0014 +/- 10% HDPE: 2.0 Wood: 1.7 Cement Block: 0.7 Stainless Steel: 3. HDPE: 3.5 Wood: 0.9 20° F (-6.6°C) -65 to +150° F (-5.	weight of adhe tured surfaces 7 0 4 to +66°C)	PSTC-1 PSTC-1 PSTC-1 CTM # Polyes Surfac	ows for good flow le for cold, damp 101F (30 min. applied 16 45 Curwood ter Film Dry e
	adhesion to many difficult substrates characteristics which permit adhesion labeling applications. Physical Properties of Adhesive Thickness, inches 90°Peel Adhesion, lbs./in. Loop Tack (1"), lbs./in. Temperature Ranges Minimum Application Service Ranges A semi-bleached super calendared kr	5. The heavier coat of n to most rough tex 0.0014 +/- 10% HDPE: 2.0 Wood: 1.7 Cement Block: 0.7 Stainless Steel: 3. HDPE: 3.5 Wood: 0.9 20° F (-6.6°C) -65 to +150° F (-5.	weight of adhe tured surfaces 7 0 4 to +66°C)	PSTC-1 PSTC-1 PSTC-1 CTM # Polyes Surfac stripping	ows for good flow le for cold, damp 101F (30 min. applied 16 45 Curwood ter Film Dry e

Shelf Life One year when stored at 72° F and 50% R.H.

This product complies with CONEG regulations.

All Mactac Roll Label products meet the requirements of the Clean Air Act of 1990.

Note: The user is responsible for determining the product's suitability for all aspects of the application. If there are any questions about applications, or regulatory compliances, please contact your Mactac sales representative to discuss your requirements for recommendations. If this is a printed Performance Guide, it is an uncontrolled document. Please check the Mactac website for the latest, most-up-to-date version. * *Values given are typical for unprocessed product and are not for use as specifications. Processing may change*

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CALL 1-800-548-3456 for additional product information

IMPORTANT NOTICE: The information given and recommendations made herein are based on our research and are believed to be accurate. In every case, user shall determine before using any product in full scale production, whether such product is suitable for their particular purpose under their own operating conditions. User assumes all risk and liability whatsoever in connection with their use of any product. The products discussed herein are sold without any warranty as to merchantability or any other warranty, expressed or implied. No representative of ours has any authority to waive or change the foregoing provisions unless in a specific agreement signed by the officers of seller and manufacturer. Ultimately, sellers and manufacturers only obligation shall be to replace or credit such quantity of the product proved to be defective at its discretion.



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