

PERFORMANCE GUIDE

Represents Typical Values Only

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FSC® AC4502

Revised: 01/2023 MLS

| Description | | | Applications and End Uses | | |
|-------------|---|--|---|--|--|
| Product | AC4502 is a bright white semi-gloss coated litho construction with a high tack aggressive permanent adhesive and a 2.4 semi-bleached super calendared kraft liner. FSC Certified. Certificate Number: FSC- C161021. | | For demanding applications requiring an extremely aggressive permanent adhesive. Especially suited to rough textured surfaces. | | |
| Face | Platinum Semi-Gloss is a very bright, white semi-gloss coated sheet with exceptional ink receptivity and high internal strength characteristics for high speed printing and converting. | | | | |
| | Physical Properties Without Adhesive | | | | |
| | Caliper, inches | | 0.0030 +/- 10% | | TAPPI T-411 |
| | Brightness % Reflectance at 75° angle | | 89 | | TAPPI T-452 |
| | Gloss % Reflectance at 75° angle | | 75 | | TAPPI T-480 |
| | Opacity | | 86 | | TAPPI T-425 |
| | Tear, grams | | 42 MD 50 | CD | TAPPI T-414 |
| | Tensile, lbs./in. | | 36 MD 16 | CD | TAPPI T-494 |
| | Basis Weight, lbs. (25" x 38"/500 sheets) | | 59 +/- 10% | | TAPPI T-410 |
| Adhesive | 705VHP is a high-tack rubber-based p adhesion to many difficult substrates | . The heavier coat | weight of adhe | sive allo | ows for good flow |
| Adhesive | adhesion to many difficult substrates characteristics which permit adhesion labeling applications. | . The heavier coat | weight of adhe | sive allo | ows for good flow |
| Adhesive | adhesion to many difficult substrates characteristics which permit adhesio | . The heavier coat | weight of adhe | sive allo | ows for good flow |
| Adhesive | adhesion to many difficult substrates characteristics which permit adhesio labeling applications. Physical Properties of Adhesive | 5. The heavier coat of n to most rough tex 0.0014 +/- 10% HDPE: 2.0 Wood: 1.7 Cement Block: 0.7 | weight of adhe tured surfaces 7 | sive allo | ows for good flow le for cold, damp |
| Adhesive | adhesion to many difficult substrates characteristics which permit adhesion labeling applications. Physical Properties of Adhesive Thickness, inches | 5. The heavier coat of n to most rough tex 0.0014 +/- 10% HDPE: 2.0 Wood: 1.7 | weight of adhe tured surfaces 7 | sive allo | ows for good flow le for cold, damp 101F (30 min. applied |
| Adhesive | adhesion to many difficult substrates characteristics which permit adhesion labeling applications. Physical Properties of Adhesive Thickness, inches 90°Peel Adhesion, lbs./in. | 5. The heavier coat of n to most rough tex 0.0014 +/- 10% HDPE: 2.0 Wood: 1.7 Cement Block: 0.7 Stainless Steel: 3. HDPE: 3.5 | weight of adhe tured surfaces 7 | Suitab PSTC-1 | ows for good flow le for cold, damp 101F (30 min. applied |
| Adhesive | adhesion to many difficult substrates characteristics which permit adhesion labeling applications. Physical Properties of Adhesive Thickness, inches 90°Peel Adhesion, lbs./in. Loop Tack (1″), lbs./in. | 5. The heavier coat of n to most rough tex 0.0014 +/- 10% HDPE: 2.0 Wood: 1.7 Cement Block: 0.7 Stainless Steel: 3. HDPE: 3.5 | weight of adhe tured surfaces 7 0 | PSTC-1 PSTC-1 PSTC-1 | ows for good flow le for cold, damp 101F (30 min. applied 16 :45 Curwood iter Film Dry |
| Adhesive | adhesion to many difficult substrates characteristics which permit adhesion labeling applications. Physical Properties of Adhesive Thickness, inches 90°Peel Adhesion, Ibs./in. Loop Tack (1"), Ibs./in. Temperature Ranges Minimum Application | 5. The heavier coat of n to most rough tex 0.0014 +/- 10% HDPE: 2.0 Wood: 1.7 Cement Block: 0.7 Stainless Steel: 3. HDPE: 3.5 Wood: 0.9 20° F (-6.6°C) -65 to +150° F (-5. | weight of adhe tured surfaces 7 0 4 to +66°C) | PSTC-1 PSTC-1 PSTC-1 CTM # Polyes Surfac | ows for good flow le for cold, damp 101F (30 min. applied 16 45 Curwood ter Film Dry e |
| | adhesion to many difficult substrates characteristics which permit adhesion labeling applications. Physical Properties of Adhesive Thickness, inches 90°Peel Adhesion, lbs./in. Loop Tack (1"), lbs./in. Temperature Ranges Minimum Application Service Ranges A semi-bleached super calendared kr | 5. The heavier coat of n to most rough tex 0.0014 +/- 10% HDPE: 2.0 Wood: 1.7 Cement Block: 0.7 Stainless Steel: 3. HDPE: 3.5 Wood: 0.9 20° F (-6.6°C) -65 to +150° F (-5. | weight of adhe tured surfaces 7 0 4 to +66°C) | PSTC-1 PSTC-1 PSTC-1 CTM # Polyes Surfac stripping | ows for good flow le for cold, damp 101F (30 min. applied 16 45 Curwood ter Film Dry e |

Shelf Life One year when stored at 72° F and 50% R.H.

This product complies with CONEG regulations.

All Mactac Roll Label products meet the requirements of the Clean Air Act of 1990.

Note: The user is responsible for determining the product's suitability for all aspects of the application. If there are any questions about applications, or regulatory compliances, please contact your Mactac sales representative to discuss your requirements for recommendations. If this is a printed Performance Guide, it is an uncontrolled document. Please check the Mactac website for the latest, most-up-to-date version. * *Values given are typical for unprocessed product and are not for use as specifications. Processing may change*

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CALL 1-800-548-3456 for additional product information

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